

Why are there Problems with Biomass in the UK and why is it Clement Atlee's Fault

How the over centralisation of power has made it more difficult for the UK to leverage energy from wood.

Who are Ranheat?

- Ranheat was originally a Danish company setup in the 1950s
- My parents started up Ranheat UK in 1985.
- Danish company wound up and manufacturing moved to Northampton in 1991.
- Physics MSci King's College London
- BAE System Software Engineer
- Worked on Software defined radios
- HPC
- Acoustic Processing and Visualisation
- At Ranheat, control, Automation, IOT, Industry 4.0.



MSU RANGE. INDUSTRIAL BIOMASS BOILERS



Take wood waste to heat hot water, which can be used around your warehouse to your existing space heating or used for process heating.

Our range of industrial wood waste boilers can save money, reducing wood waste to landfill, and provide cost-effective, sustainable heat.

There are four models in the Ranheat MSU range biomass boiler:

- | | |
|-------------|--|
| • MSU 150 | • M17 1100kW |
| • MSU 300 | • M18 1400kW |
| • MSU 450 | • M19 1750kW |
| • MSU 600 | • M20 2200kW |
| • M15 725kW | • + up to 4.4MW with larger system available |
| • M16 840kW | |

All MSU burners can dispose of both natural and made wood waste products, providing heat output from 150-600kW and disposal for 0.5 tons to 16 tons per week.

WA RANGE. INDUSTRIAL WARM AIR HEATERS

Ranheat WA Range of Automatic Industrial Wood Waste Warm Air Heaters.

The WA range is comprised of an Industrial Wood Waste Combustion Chamber and flue gas cleaning system. Flue gases warm the heat exchanger. This enables the system to act as both a combustion system and an air handling unit in one. It is excellent for heating large open spaces where ductwork can direct the hot air as necessary. Fine-tuned sectional heating is not required.

It is also very useful for customers who are more focused on disposal. All systems come with winter/summer diverters to direct hot air into buildings for use or outside into the atmosphere.

There are 3 models in the warm air range:

- WA 75
- WA 150
- WA 300



Where are we

Factory in Northampton

- Storage/silos/bunkers
- Conveyors
- Combustion systems
- LTHW Boilers up to 600kW, then Danstoker for larger or higher pressure systems
- Heating systems
- Technology and IOT

Selling directly and through distributors in the UK and Ireland

Other worldwide sales, particularly interested in India at the moment



Foundations

Why Britain has stagnated

Here are some facts to set the scene about the state of the British economy.

- Between 2004 and 2021, before Russia's invasion of Ukraine, [the industrial price of energy tripled in nominal terms](#), or doubled relative to consumer prices.
- With almost identical population sizes, the UK has under [30 million homes](#), while France has around [37 million](#). [800,000 British families](#) have second homes compared to [3.4 million French families](#).
- Per capita electricity generation in the UK is just two thirds of what it is in France (4,800 kilowatt-hours per year in Britain versus 7,300 kilowatt-hours per year in France) and barely over a third of what it is in the United States (12,672 kilowatt-hours per year). We are [closer to developing countries like Brazil and South Africa](#) in terms of per capita electricity output than we are to Germany, China, Japan, Sweden, or Canada.
- Britain's last nuclear power plant [was built between 1987 and 1995](#). Its next one, [Hinkley Point C, is between four and six times](#) more costly per megawatt of capacity than South Korean nuclear power plants, and [four times as expensive](#) as those that South Korea's KEPCO has agreed to build in Czechia.
- Tram projects in Britain are [two and a half times more expensive](#) than French projects on a per mile basis. In the last 25 years, France has built [21 tramways](#) in different cities, including cities with populations of just 150,000, equivalent to Lincoln or Carlisle. The UK has still not managed to build a tramway in Leeds, the largest city in Europe without mass transit, with a population of nearly 800,000.
- At £396 million, [each mile of HS2 will cost more than four times more](#) than each mile of the Naples to Bari high speed line. It will be more than eight times more expensive per mile than France's high speed link between Tours and Bordeaux.
- Britain [has not built a new reservoir since 1992](#). Since then, Britain's population has grown by 10 million.
- Despite huge and rising demand, Heathrow annual flight numbers [have been almost completely flat since 2000](#). Annual passenger numbers have risen by 10 million because planes have become larger, but this still compares poorly to the 22 million added at Amsterdam's Schiphol and the 15 million added at Paris's Charles de Gaulle. The right to take off and land at Heathrow once per week is worth [tens of millions of pounds](#).
- The planning documentation for the Lower Thames Crossing, a proposed tunnel under the Thames connecting Kent and Essex, runs to 360,000 pages, and the application process alone has cost £297 million. That is [more than twice as much](#) as it cost in Norway to actually build the longest road tunnel in the world.

The source of the problem

- In 1947, the Town and Country Planning Act (TCPA) was introduced, part of the postwar reform programme that nationalised nearly every major industry, from [steel](#) to [man-with-van road haulage companies](#), and normalised top tax rates at over 90 percent. The TCPA completely removed most of the incentive for councils to give planning permissions by removing their obligation to compensate those whose development rights they restricted. Other reforms at around the same time also redistributed away much of the upside that councils had received from development through local property taxes.



Issues

- Over centralisation of Government policies
- Cabinet office/treasury end up making most of the spending decisions.
- Distance between decisions and projects is far leading to poor oversight and value for money.

So how does this apply to
biomass?

An unfair example

- My son's school

Pattishall CE Primary School is heated by a Biomass System co-financed by the European Union and Northamptonshire County Council under the project ZECO₂S - Development and Introduction of the Communal Zero CO₂e Emission Certification System as a Tool for Sustainable Communities and Regions

Investing in Opportunities



This project has received European Regional Development Funding through INTERREG IV B.



INTERREG IV B

ZECO₂S
Zero CO₂e Emission Certification System



This cost £250,000 in 2014

- The headteacher says it has never worked
- It might have RHI, but the school doesn't have the certification
- The design and builder liquidated and cannot be found
- This was repeated at 15 other schools in Northamptonshire



Issues

- Sudden influx of money that has to be spent quickly
- Wasn't time to do a pilot project with a provider, check the results
- At the time, all manufacturers were overwhelmed, Ranheat was.
- Extreme imbalance in supply and demand and false scarcity.
- Very murky. Head mistress says
“Everyone that was involved with the projects has disappeared. The designer, the installer, the council staff managing the project, We have a biomass boiler we cannot use, we do not have money or labour to be able to get it working, and then afford the cost of pellets, this is the worst thing that has happened to the school.”

Anger

- These projects are not victimless
- My son's school is freezing in the morning because they cannot afford to run the oil boiler to prewarm the school
- This project cost the equivalent of £335,776.81 in 2024 money.

Lets see a good example

Starting point

- Paneltech had complaints from neighbours from their manually fed wood burner.
- Unless you are operating a manually fed system perfectly, you are going to get smoke
- This was embarrassing as one of the directors was a part time fireman
- Environmental Health Officer gave them a nudge to improve the situation and Paneltech wanted to as well.

The logo for Paneltech, featuring the word "Paneltech" in a bold, sans-serif font. The "P" is black, and the "aneltech" is blue. A small trademark symbol (TM) is located to the upper right of the "h".

Paneltech™



<https://www.instagram.com/p/Ct1IJuToiPD/>



Take away points

- For a non-RHI machine, this system is entirely governed by local authority. No chimney sweeper's union required.
- There was an effective enforcement when poor standards were found.
- For Paneltech, heating up a large open factory area was most effectively with a Warm air heater

Environmental Permitting Technical Note 5/1(18)

Reference document for the incineration / combustion of waste wood



[Home](#) > [Government](#) > [Sustainable development](#)

Statutory guidance

Working of timber and manufacture of wood-based products: process guidance note 6/02

Regulators must use this process guidance note (PGN) to assess applications and write permits for timber and wood-based products.

But what about Clement Atlee?

- The distance between the investor in a project and the project is very important to the outcomes of investment.
- In the school's case, a German institute managed the install. 15 schools in Northamptonshire ended up with ugly ducklings.
- Paneltech, locally based enforcement and standards, backed up with centrally controlled guidance notes.
- The investor of the project, Paneltech, extremely close to operating the project and very invested in its success literally and figuratively.

What Trends are coming?

- Building industry and how the UK builds houses needs to change.
- This is going to have a massive impact on the availability of waste wood available in the UKeco system
- District heating and decentralised district heating

What does the Biomass Industry Need to do?

- Serve Society
- Be honest about emissions.
 - Type test certificates for a manually loaded combustion chamber is wild
 - The fuel is never as perfect
 - The operator for the test needs to be an idiot in a hurry
- Ringlemann Using Machine Vision
- Manufacturers to properly oversee resellers/installers/service technicians and be liable in the same degree as ATEX.

What do we need from
Government?

Good rules, no more money please, maybe even less.

- Market distortion of Industrial Wood Waste from biomass power subsidies
- Type test certificates for manually loaded systems are fundamentally bizarre
- Sensible rules for the oversight of emissions, No using private entities with little or no knowledge of sub sectors in the biomass market
 - Yearly manual extractive is the gold standard
 - In place for MCPD, 850kW< and 350kW< Industrial Wood Waste
 - For smaller units, sample a bunch each year and make it a manufacturer or original importer responsibility.
- Central Government to work with Local Government on...
 - Planning
 - Emission/Clean Air
 - District Heating
 - Planning permission, house building as a fuel source.
 - Machine Vision Ringlemann

Machine Vision Ringlemann

